



NOTES -

1. CONTACT MATERIAL - POLYETHYLENE, SCREW & TUBE - 304 SS
2. DRIVE MOTOR - 1/2 HP, TENV, 1750 RPM, 90 VA PERMANENT MAGNET DC MOTOR, 56 C-FACE, BALDOR No. CDP-3330 OR EQUAL
3. SPEED REDUCER - MODEL #B-MQ-2175, 10:1 RATIO
4. CONTROLLER - AVAILABLE IN BOTH BATCH AND CONTINUOUS OPERATION
5. VIBRATOR - MODEL No. VBM-2/M, 3600 RPM, 115V/1/60HZ.
6. CARBON STEEL SURFACES TO BE SANDBLASTED AND PAINTED WITH WHITE ENAMEL, 2-3 MILS DFT.

MATERIAL : VARIOUS MATERIALS
 BULK DENSITY : CUSTOMER TO ADVISE
 FLOW RATE : CUSTOMER TO ADVISE
 MOISTURE : NIL
 TEMPERATURE : AMBIENT
 PRESSURE : ATMOSPHERIC
 PARTICLE SIZE : CUSTOMER TO SPECIFY

SD	RELEASED FOR STANDARD DWG.	HF	07/16/03			
REV.	DESCRIPTION	DWN. BY	CHK. BY	APP. BY	ELEC. APP.	DATE

DO NOT SCALE PRINT

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX = ±.01
 .XXX = ±.005
 FRACTIONAL = ±1/32"
 ANGULAR = ±1/2"
 BREAK SHARP EDGES .005-.015
 ALL SMALL FILLETS .020-.040R.
 ALL FINISHED SURFACES 63-125
 MICRO INCHES



Vibra Screw Incorporated
 755 Union Blvd. Totowa, N.J. 07812-2207

TITLE
1 1/2" AccuFeed FEEDER
(MODEL: LIW 1.5-500-1.5)

SCALE
 1/4"=1"
 CAD FILE NAME
 SALES\ACAD\SD-18026

DWG. NO.
SD-18026

REV. NO.
SD

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