



- 1 - CONTACT MATERIAL: CARBON STEEL, 304 STL.STL. OR 316 STL.STL.
- 2 - D.C.MOTOR, 1/3 HP, 90 VA, BALDOR OR EQUAL,
- 3 - SPEED REDUCER: OHIO GEAR, MODEL. 2175, 60:1 RATIO OR EQUAL.
- 4 - BIN VIBRATOR, 1/4 HP, 460/3/60, 1800 RPM, TENV.

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**DO NOT SCALE PRINT**

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES : .xx = ±.01  
 .xxx = ±.005  
 FRACTIONAL = ±1/32  
 ANGULAR = ±1/2°

REMOVE ALL BURRS  
 BREAK SHARP EDGES .005-.015  
 ALL SMALL FILLETS .020-.040R.  
 ALL FINISHED SURFACES TO BE 63-125 MICRO INCHES

**Vibra Screw Incorporated**  
 755 UNION BLVD. TOTOWA, N.J. 07812

**BELT FEEDER BF-75**  
 WITH 7" WIDE BELT & 5 CU.FT. BIN

SCALE 1/8" = 1"  
 CUB FILE NAME FEEDER/BF/17956\_REV1  
 Dwg. No. C-17956

1	RELEASED FOR STANDARD	M.M.			
		5/18/06			
REV.	DESCRIPTION	DES. BY DATE	CHK. BY DATE	APP. BY DATE	BLD. APP. DATE